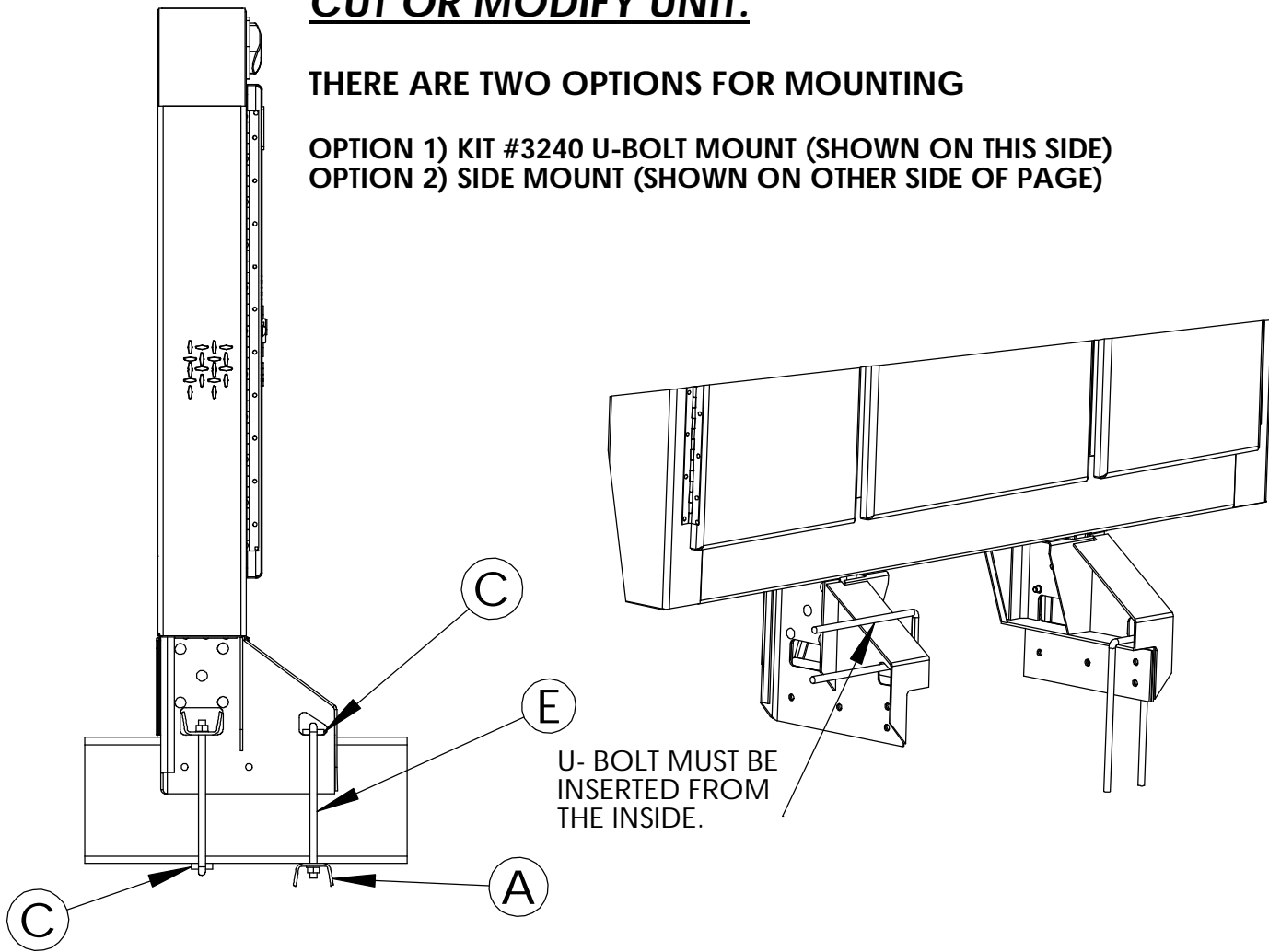


3700 MOUNTING INSTRUCTIONS

**THE MERRITT MODEL 3700 MUST BE INSTALLED
ACCORDING TO THESE INSTRUCTIONS. DO NOT
CUT OR MODIFY UNIT.**

THERE ARE TWO OPTIONS FOR MOUNTING


**OPTION 1) KIT #3240 U-BOLT MOUNT (SHOWN ON THIS SIDE)
OPTION 2) SIDE MOUNT (SHOWN ON OTHER SIDE OF PAGE)**




- 1) CHECK DESIRED LOCATION OF CR ON FRAME AND MAKE SURE THE FRAME IS CLEAR OF OBSTRUCTIONS.
- 2) CHECK CROSS MEMBER LOCATIONS TO DETERMINE IF KIT LOCATION CAN BE ACHIEVED.
- 3) INSERT FRONT U-BOLTS INTO TRIANGLE SHAPED HOLE IN CR FOOT.
FRONT U-BOLT MUST BE INSTALLED BEFORE CR IS SET ON TRUCK FRAME.
CR MUST BE SUSPENDED WHILE INSERTING THE FRONT BOLTS.
- 4) SET CR ON TRUCK FRAME IN THE DESIRED LOCATION INSTALLING THE RED RUBBER PADS BETWEEN THE FRAME AND THE CR FOOT.
- 5) PLACE STEEL PAD ON CR FOOT PLATE UNDER THE FRONT U-BOLT.
- 6) PLACE THE MOON BRACKET ON THE FRONT U-BOLT FOLLOWED BY THE WASHERS AND NUTS.
- 7) INSTALL THE REAR U-BOLT FROM THE BOTTOM UP, WITH THE MOON BRACKET ON THE CR FOOT PLATE AND THE STEEL PAD BETWEEN THE U-BOLT AND THE TRUCK FRAME.
- 8) INSTALL THE WASHERS AND NUTS ON REAR U-BOLT.
- 9) REPEAT FOR OTHER FOOT.
- 10) TORQUE NUTS TO 150 FT. LBS. DRY.
- 11) MAINTAIN PROPER TORQUE ON BOLTS. CHECK EVERY 90 DAYS OR LESS.

E	4	11-0128	BOLT, SQUARE-U - 14" ZINC	
D	1	11-1500	KIT, NUT & WASHER - 5/8" LSR	
C	4	32-3000	BAR, ZINC - 1/2" X 2" X 3-1/2"	
B	2	79-5515	PAD, RED RUBBER - CR - 3" X 30"	NOT SHOWN
A	4	87-2553-002	BRACKET, TIE DOWN - MOON	

RELOCATION OF TRACTOR/TRAILER COMPONENTS ARE THE SOLE RESPONSIBILITY OF THE INSTALLER. QUESTIONS REGARDING ANY ALTERATIONS SHOULD BE DIRECTED TO THE TRACTOR/TRAILER MANUFACTURER.

REVISION	LTR	DATE	DESCRIPTION	BY	SCALE:	 MERRITT ALUMINUM PRODUCTS COMPANY	MERRITTPRODUCTS.COM 800-525-0107 1011 14TH ST. FORT LUTON CO. 80612		
					DWN BY: TPK				
					REF # 3240				
					WEIGHT				
					DATE 7/1/16				
							TITLE NORTHERN LITE (KIT# 3240) U-BOLT INSTALLATION		
						DWG LSRSD 0121	SHT 1 OF 2	REV B	

REVISION	LTR	DATE	DESCRIPTION	BY	SCALE:	 MERRITT ALUMINUM PRODUCTS COMPANY MERRITTPRODUCTS.COM 800-525-0107 1011 14TH ST. FORT LUFKIN CO. 80612
	A	1/2/12	ADDED "SHEET1OF2" NOTE(ECR7526)	TPK	DWN BY: TPK	
	B	1/2/12	CHANGED FROM LSR TO CR	TJR	REF #	
					WEIGHT	
					DATE 7/1/16	
					TITLE NORTHERN LITE SIDE MOUNT INSTRUCTIONS DWG LSRSD 0121	SH1 OF 2 REV B