

DYNA-DECK

THE MODULAR DECK SYSTEM BY MERRITT

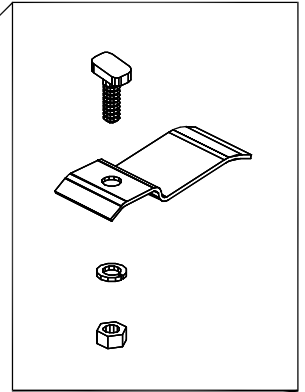
CAUTION: THIS ASSEMBLY IS TO BE USED IN CONJUNCTION WITH ALL FEDERAL REGULATIONS. FAILURE TO COMPLY WITH FEDERAL REGULATIONS AND/OR RECOMMENDED INSTALLATION CAN RESULT IN SERIOUS INJURY OR DEATH.

ASSEMBLY INCLUDES

- 2,3,4 OR 5 DECK PLANKS (4 SHOWN)
- 2 DRESS CAPS
- # 430 ANCHOR KITS (1 KIT PER PLANK)

#430 ANCHOR KIT INCLUDES

- 2 TEE HEAD BOLTS
- 2 SPRING CLIPS
- 2 LOCK WASHERS
- 2 HEX NUTS

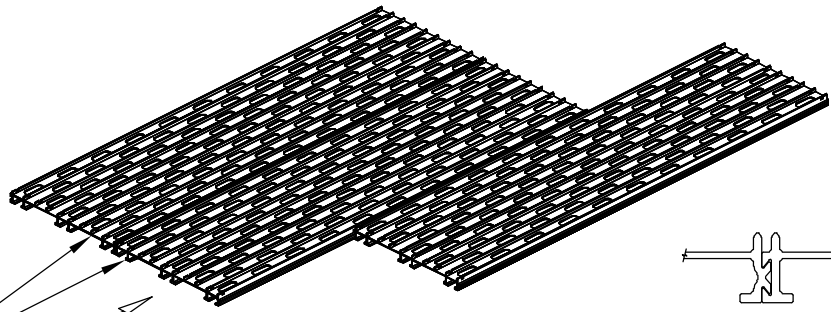


STEP ①

SLIDE PLANKS TOGETHER AT DOVETAIL JOINTS. FOR EASE OF ASSEMBLY IT IS HIGHLY RECOMMENDED TO APPLY A LIGHT LUBRICANT TO THE TONGUE AND GROOVE AREA PRIOR TO SLIDING PLANKS TOGETHER.



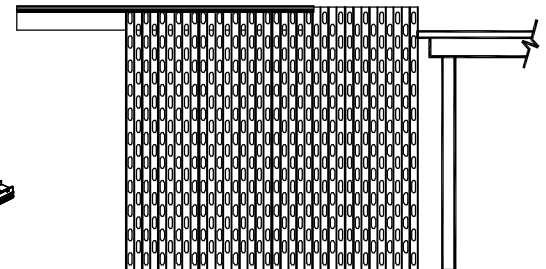
PLANK ENDS SHOULD BE FLUSH



SECTION VIEW A

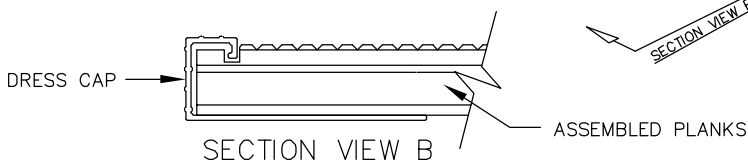
SECTION VIEW A
DOVETAIL JOINT

SLIDE DRESS CAP OVER ASSEMBLED PLANKS



STEP ②

SLIDE DRESS CAP OVER ENDS OF ASSEMBLED PLANKS



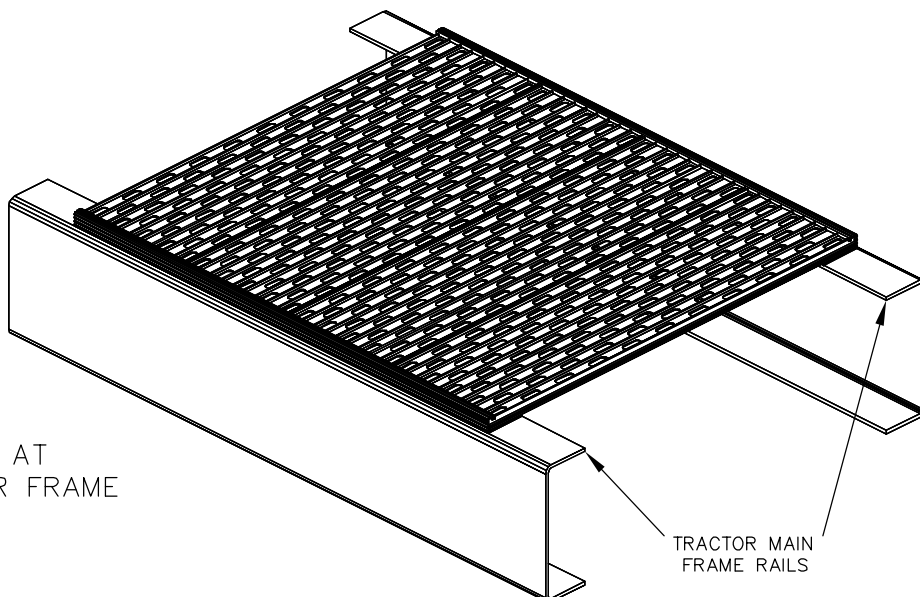
TIP TO EASE CAP INSTALLATION PROP PLANK ASSEMBLY AGAINST A SOLID OBJECT (A TABLE FOR EXAMPLE)

REVISION	DATE	DESCRIPTION	BY	SCALE	NONE	MERRITT	MERRITTPRODUCTS.COM
						ALUMINUM PRODUCTS	800-525-0107
						COMPANY	1011 14TH ST.
							FORT LUTON CO. 80612
						TITLE	# 430 DECK COVER TOP
							MOUNTING INSTRUCTIONS
						DATE	7/1/16
						DWG	LSRSD0013
							REV C

ASSEMBLY INSTRUCTIONS CONTINUED

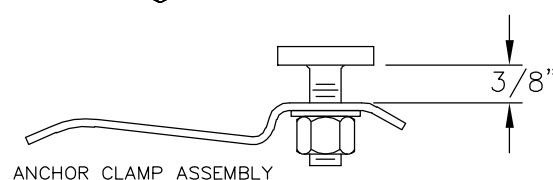
STEP ③

POSITION DECK COVER ASSEMBLY AT
DESIRED LOCATION OVER TRACTOR FRAME



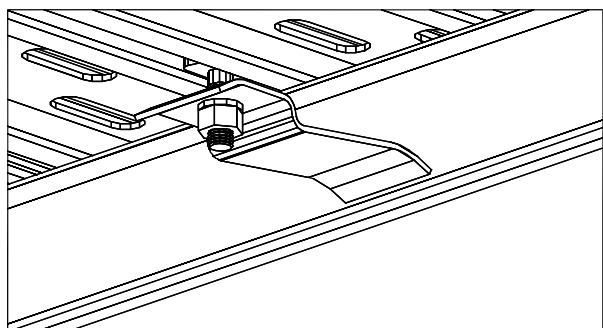
STEP ④

PRE-ASSEMBLE ANCHOR CLAMP ASSEMBLY
WITH APPROXIMATELY 3/8" BETWEEN SPRING
CLIP AND HEAD OF TEE BOLT



STEP ⑤

FROM UNDERNEATH, INSERT ANCHOR CLAMP ASSEMBLY UP INTO MIDDLE
CHANNEL OF EACH END OF DECK PLANK. TURN TEE BOLT UNTIL TAPERED
SIDES OF TEE BOLT HEAD COME INTO CONTACT WITH SIDES OF PLANK CHANNEL

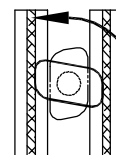


VIEW FROM UNDERNEATH

END VIEW CUTAWAY



LIFT TEE BOLT INTO
SLOTTED CHANNEL



THEN TURN INTO
POSITION

TOP VIEW CUTAWAY

STEP ⑥

WHILE MAINTAINING TEE BOLT POSITION,
SLIDE ANCHOR CLAMP ASSEMBLY UNTIL
SPRING CLIP IS COMPLETELY UNDER FRAME

STEP ⑦

TORQUE NUT USING
1/2" DEEP WELL SOCKET
UNTIL CLAMPING IS
SECURE

STEP ⑧

REPEAT STEP 5 THROUGH
STEP 7 UNTIL BOTH ENDS
OF ALL PLANKS ARE
SECURELY CLAMPED

