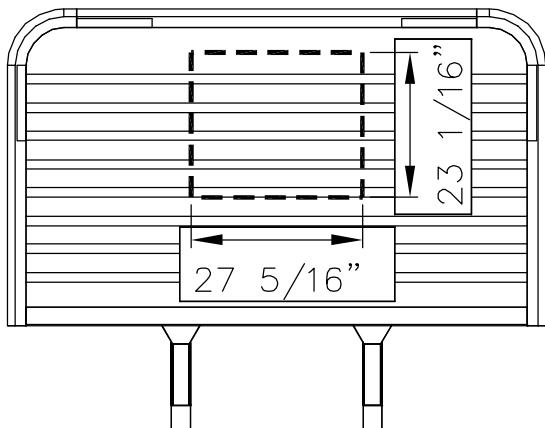


MERRITT ALUMINUM PRODUCTS COMPANY

INSTALLATION INSTRUCTIONS FOR 367 CR WINDOW

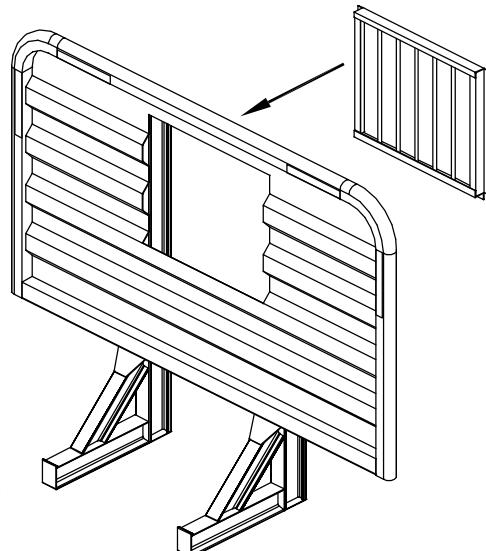
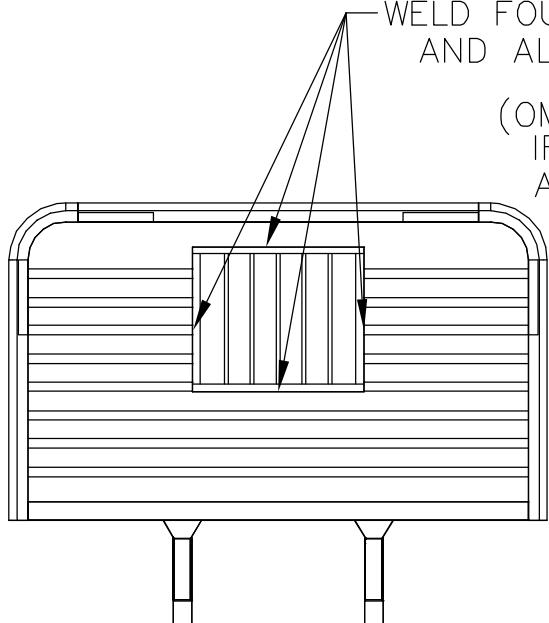


STEP 1

MARK OUT WINDOW
LOCATION ON FRONT
OF PANEL AT DESIRED
LOCATION. BE CAREFUL
NOT TO EXCEED THE
GIVEN DIMENSIONS.

NOTE: BE CAREFUL THAT THE CUTOUT
IS CENTERED IN BETWEEN UPRIGHTS

STEP 2 CAREFULLY CUT OUT HOLE AND INSERT WINDOW.



-WELD FOUR SIDES ON FRONT
AND ALONG TOP ON BACK

(OMIT TOP FRONT WELD
IF WINDOW IS MOUNTED
AGAINST TOP TUBE)

STEP 3

WELD IN WINDOW USING GMAW PROCESS
WITH 5356 ALLOY WIRE AND 100% ARGON
SHIELDING GAS TO PRODUCE A
3/16" FILLET WELD