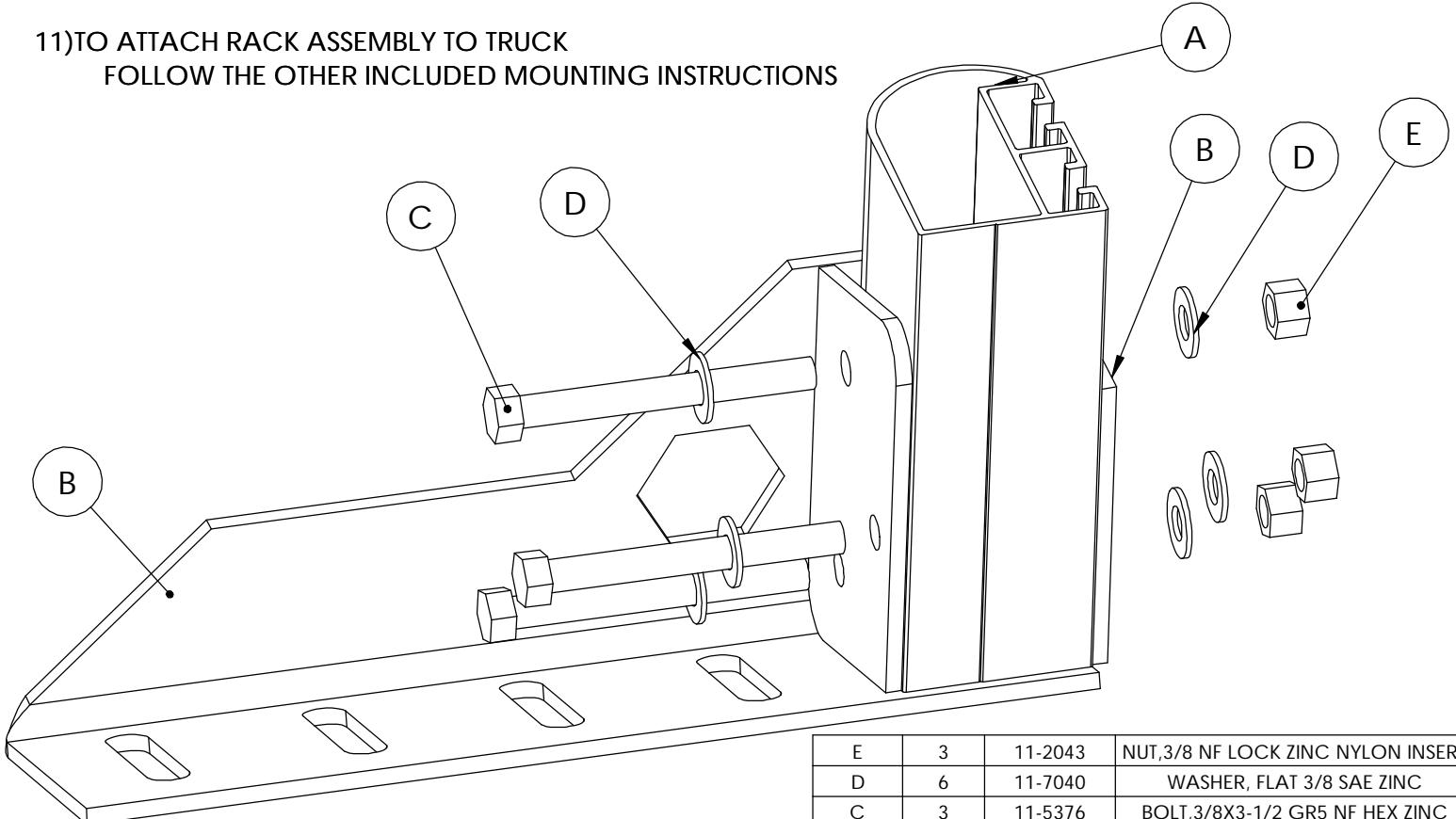


BOLT ON FOOT INSTRUCTIONS

- 1) INSERT HEADACHE RACK LEG (A) INTO THE OPENING IN THE FOOT (B)
- 2) ALINE THE HOLES IN LEG (A) AND FOOT (B), USING A RUBER MALLET IF NECESSARY
- 3) PUT ONE WASHER (D) ON EACH OF THE BOLTS (C)
- 4) SLIDE EACH BOLT AND WASHER ASSEMBLY THROUGH ONE OF THE FOOT (B) HOLES AS SHOWN BELOW
(IF DESIRED THE BOLT CAN BE REVERSED IF CAB CLEARANCE IS AN ISSUE)
- 5) PUT ONE WASHER (D) ON EACH BOLT (C) FOLLOWED BY A NYLON LOCK NUT (E)
- 6) SNUG ALL BOLTS AND NUTS TO BE IN CONTACT WITH THE PLATE
- 7)TIGHTEN ALL NUTS TO 20 FT-LB.
- 8) AFTER TIGHTENING ALL BOLTS, CHECK ALL BOLTS AGAIN TO 20 FT-LBS, SINCE THE PLATES ON THE FOOT WILL CLAMP THE UPRIGHT (A) AND MAY LOOSEN OTHER BOLTS
- 9) REPEAT STEPS 1-8 FOR OTHER SIDE
- 10) CHECK BOLT TORQUE AFTER THE FIRST 20 MILES AND EVRY 90 DAYS AFTER THAT
- 11) TO ATTACH RACK ASSEMBLY TO TRUCK
FOLLOW THE OTHER INCLUDED MOUNTING INSTRUCTIONS



ITEM	QTY	PART #	DESCRIPTION
E	3	11-2043	NUT,3/8 NF LOCK ZINC NYLON INSERT
D	6	11-7040	WASHER, FLAT 3/8 SAE ZINC
C	3	11-5376	BOLT,3/8X3-1/2 GR5 NF HEX ZINC
B	1	86-9900-927	BOLT ON FOOT, LEFT
A	1	23-0255	D-TUBE, UPRIGHT LEFT

N REV	LTR	DATE	DESCRIPTION		BY	SCALE:
					DWN BY: TJR	
					REF #	
					TITLE	BOLT ON FOOT INSTRUCTIONS
					DATE	9/21/22 DWG LSRSD0153
						REV