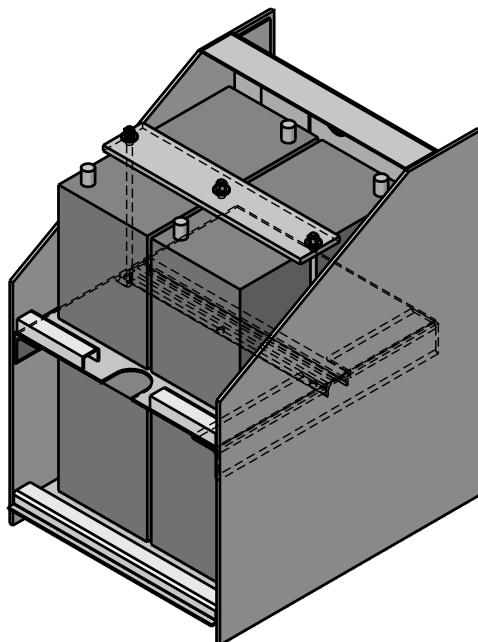
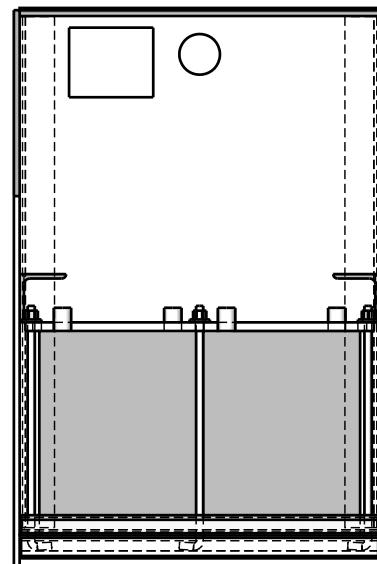
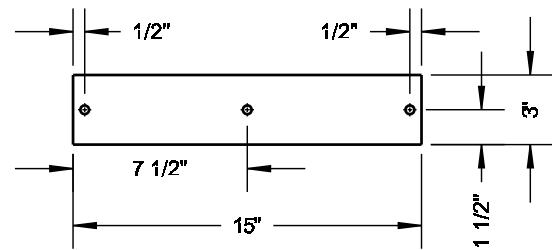


BATTERY MOUNT 6 BOLT KIT INSTRUCTIONS

STACK PACK

- 1) DRILL 3/8" HOLES IN UHMW STRAPS IN LOCATIONS SHOWN.
- 2) MATCH DRILL 3/8" HOLES THROUGH THE CHANNEL IN THE BOTTOM OF THE BOX. POSITION SHELF ON ANGLES AND MATCH DRILL HOLES THROUGH THE ANGLES ALSO.
- 3) INSTALL LOWER BATTERIES.
- 4) SET A UHMW STRAP ON TOP OF THE BATTERIES AND RUN L-BOLTS UP THROUGH THE HOLES THAT YOU DRILLED IN THE LOWER CHANNEL AND THROUGH THE STRAP.
- 5) INSTALL WASHERS AND NUTS ONTO L-BOLTS AND TIGHTEN SECURELY.
- 6) POSITION TOP SHELF ON THE ANGLES.
- 7) SET BATTERIES ON SHELF.
- 8) SET A UHMW STRAP ON TOP OF THE BATTERIES AND RUN THE 2 OUTSIDE L-BOLTS UP THROUGH THE HOLES THAT YOU DRILLED IN THE ANGLES AND THROUGH THE STRAP. THESE L-BOLTS WILL HOLD THE SHELF IN PLACE.
- 9) INSTALL CENTER BOLT THROUGH THE SHELF AND STRAP.
- 10) INSTALL WASHERS AND NUTS ONTO L-BOLTS AND TIGHTEN.



| | | | |
|---|---|---------|-------------------------------------|
| D | 6 | 11-2010 | NUT, LOCK 5/16-18 ZINC NC NYLON |
| C | 6 | 11-0099 | BOLT, BATTERY "L" 5/16-18 x 10.5 |
| B | 2 | 79-3580 | UHMW, STRAP 3/8" x 3" x 15" BATTERY |
| A | 6 | 11-7035 | WASHER, FLAT 5/16 SAE ZINC |

| REVISION | LTR | DATE | DESCRIPTION | BY | SCALE: NONE | DRAWING NUMBER: LSRSD0106 | | |
|----------|-----|------|-------------|----|-------------|---------------------------|-------------------|---|
| | | | | | | DWY BY: <u>TRK</u> | REF # <u>3508</u> | TITLE <u>KIT, BATTERY MOUNT 6 BOLT</u> <u>INSTRUCTIONS</u> |
| | | | | | WEIGHT | | | DATE <u>3/19/08</u> DWG <u>LSRSD0106</u> REV <u></u> |

RECOMMENDED MAINTENANCE:
CHECK ALL MOUNTING BOLTS FOR PROPER TORQUE AFTER THE
FIRST 1000 MILES OF SERVICE AND PERIODICALLY INSPECT FOR
PROPER TORQUE AND SOUNDNESS OF THE ENTIRE BOX INSTALLATION
EVERY 90 DAYS OR LESS. IF DURING INSPECTION
A DISCOVERY OF DAMAGED PARTS, CRACKS IN ANY PART OF
THE UNIT, OR A FAILURE OF ANY PART OF THE UNIT IS DISCOVERED,
THE OPERATOR IS TO IMMEDIATELY REPLACE THE DISCOVERED PROBLEM