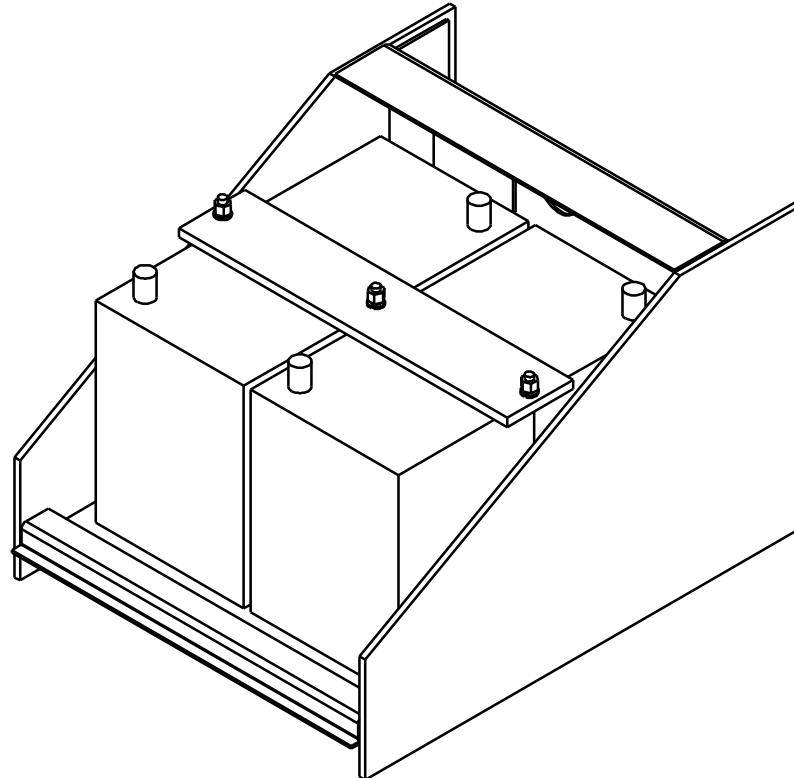
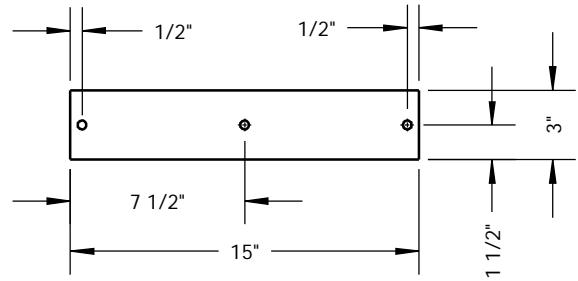


# BATTERY MOUNT 3 BOLT KIT INSTRUCTIONS

## SIDE PACK

- 1) DRILL 3/8" HOLES IN UHMW STRAPS IN LOCATIONS SHOWN.
- 2) LOCATE BATTERIES IN DESIRED POSITION. ALLOW SPACING FOR L-BOLT BETWEEN BATTERIES.
- 3) MARK AND DRILL 3/8" HOLES THROUGH THE BOTTOM OF THE BOX USING THE UHMW STRIP TO LOCATE THE HOLES.
- 4) INSTALL THE BATTERIES.
- 5) SET A UHMW STRAP ON TOP OF THE BATTERIES AND RUN L-BOLTS UP THROUGH THE HOLES THAT YOU DRILLED IN THE BOX AND THROUGH THE STRAP.
- 6) INSTALL WASHERS AND NUTS ONTO L-BOLTS AND TIGHTEN SECURELY.



**RECOMMENDED MAINTENANCE:**  
 CHECK ALL MOUNTING BOLTS FOR PROPER TORQUE AFTER THE FIRST 1000 MILES OF SERVICE AND PERIODICALLY INSPECT FOR PROPER TORQUE AND SOUNDNESS OF THE ENTIRE BOX INSTALLATION EVERY 90 DAYS OR LESS. IF DURING INSPECTION A DISCOVERY OF DAMAGED PARTS, CRACKS IN ANY PART OF THE UNIT, OR A FAILURE OF ANY PART OF THE UNIT IS DISCOVERED THE OPERATOR IS TO IMMEDIATELY REPLACE THE DISCOVERED PROBLEM.

D	3	11-2010	NUT, LOCK 5/16-18 ZINC NC NYLON
C	3	11-0099	BOLT, BATTERY "L" 5/16-18 x 10.5
B	1	79-3580	UHMW, STRAP 3/8" x 3" x 15" BATTERY
A	3	11-7035	WASHER, FLAT 5/16 SAE ZINC

REVISION	LTR	DATE	DESCRIPTION	BY	SCALE: NONE	MERRITT PRODUCTS.COM
					DWN BY: TPK	800-626-0107
					REF # 3523	1011 14TH ST. FORT LUTON CO. 80612
					WEIGHT	
					DATE 7/1/16	TITLE KIT, BATTERY MOUNT 3 BOLT INSTRUCTIONS
						DWG LSRSD0118
						REV A