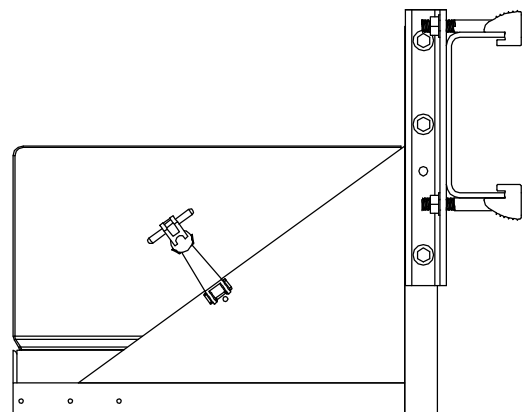



DO NOT MISALIGN BOLTS.
BOLTS MUST BE PARALLEL
TO FRAME RAIL FLANGE.



- 1) MOUNTING BOLTS, NUTS AND WASHERS ARE NOT SUPPLIED AND ARE TO BE GRADE 5 OR BETTER
- 2) SECURELY FASTEN THE BATTERY BOX AND ANGLE BRACKET (ITEM B) TO THE ANGLE BRACKETS. (ITEM A). USING 1/2" BOLTS, NUTS AND WASHERS.
- 3) TEMPORARILY SUPPORT THE BATTERY BOX AND BRACKETRY ON THE TRACTOR FRAME RAIL. POSITION THE BOTTOM MOUNTING BRACKET, ITEM C ON THE THE FRAME RAIL. MARK THE CENTER OF THE HOLE LOCATION ON THE BATTERY BOX TO FRAME ANGLE BRACKET, ITEM B. THE CENTER OF THE HOLE SHOULD BE IN THE CENTER OF THE ANGLE FLANGE. DRILL THIS HOLE FOR A 5/8" CLEARANCE HOLE.
- 4) MOUNT THE BATTERY BOX TO THE FRAME RAIL USING 5/8" BOLTS, NUTS AND WASHERS. TORQUE THE BOLTS TO 100 FT-LBS. THE BOLTS MUST NOT BE MISALIGNED AS SHOWN IN THE WARNING.

RECOMMENDED MAINTENANCE:
CHECK ALL MOUNTING BOLTS FOR PROPER TORQUE AFTER THE FIRST 1000 MILES OF SERVICE AND PERIODICALLY INSPECT FOR PROPER TORQUE AND SOUNDNESS OF THE ENTIRE BATTERY BOX NO DRILL INSTALLATION EVERY 90 DAYS OR LESS. IF DURING INSPECTION A DISCOVERY OF STRETCHED BOLTS, DAMAGED PARTS, CRACKS IN ANY PART OF THE UNIT, OR A FAILURE OF ANY PART OF THE UNIT IS DISCOVERED THE OPERATOR IS TO IMMEDIATELY REPLACE THE DISCOVERED PROBLEM. DO NOT REUSE MOUNTING KITS THAT HAVE BEEN REMOVED FROM THEIR ORIGINAL APPLICATION.

REVISION	LTR	DATE	DESCRIPTION	BY	SCALE NONE	 MERRITT ALUMINUM PRODUCTS COMPANY 1011 14TH ST. FORT LUITON CO. 80612 MERRITTPRODUCTS.COM 800-525-0107
					DWN BY SPF	
					REF *	
					WEIGHT N/A	
					DATE 7/1/16	
					TITLE BATTERY BOX NO DRILL INSTALLATION INSTRUCTIONS	
					DWG LRSDD0097	REV A